

# HAND OPERATED CHARPY NOTCH BROACHING MACHINE



The hand operated model is suitable for bench mounting. It produces ' V ' or ' U ' notches in 10 mm (0.394'') impact test specimens. Two screws and dowel pin at the top and bottom secure the broach itself to a square section rack which in turn is drawn through the block or main body of the unit. A hand clamp mechanism locks your specimen in place. The manual operation is carried out with the use of a spoked hand wheel. An end stop is provided to ensure the notch position is consistent on consecutive components.

**CNB - 35** Hand operated, suitable for bench mounting. Produces ' V ' or ' U ' notches in 10 mm (0.394'') impact test specimens. (broach not included)

# CHARPY NOTCH BROACHING TOOLS



NOTCH	DEPTH	RADIUS	RC APPLICATION	CAT #
V	2MM	.25MM (.010")	52	NBT-V1*
V	2MM	.003"	52	NBT-V2
U	2MM	2MM (.079")	42	NBT-U1
U	3MM	2MM (.079")	35	NBT-U2
U	5MM	2MM (.079")	25	NBT-U3



\* This most popular broaching tool is now offered with TiN ( titanium nitride) coating to extend the tool life. Additional price is \$60.00 with this coating.